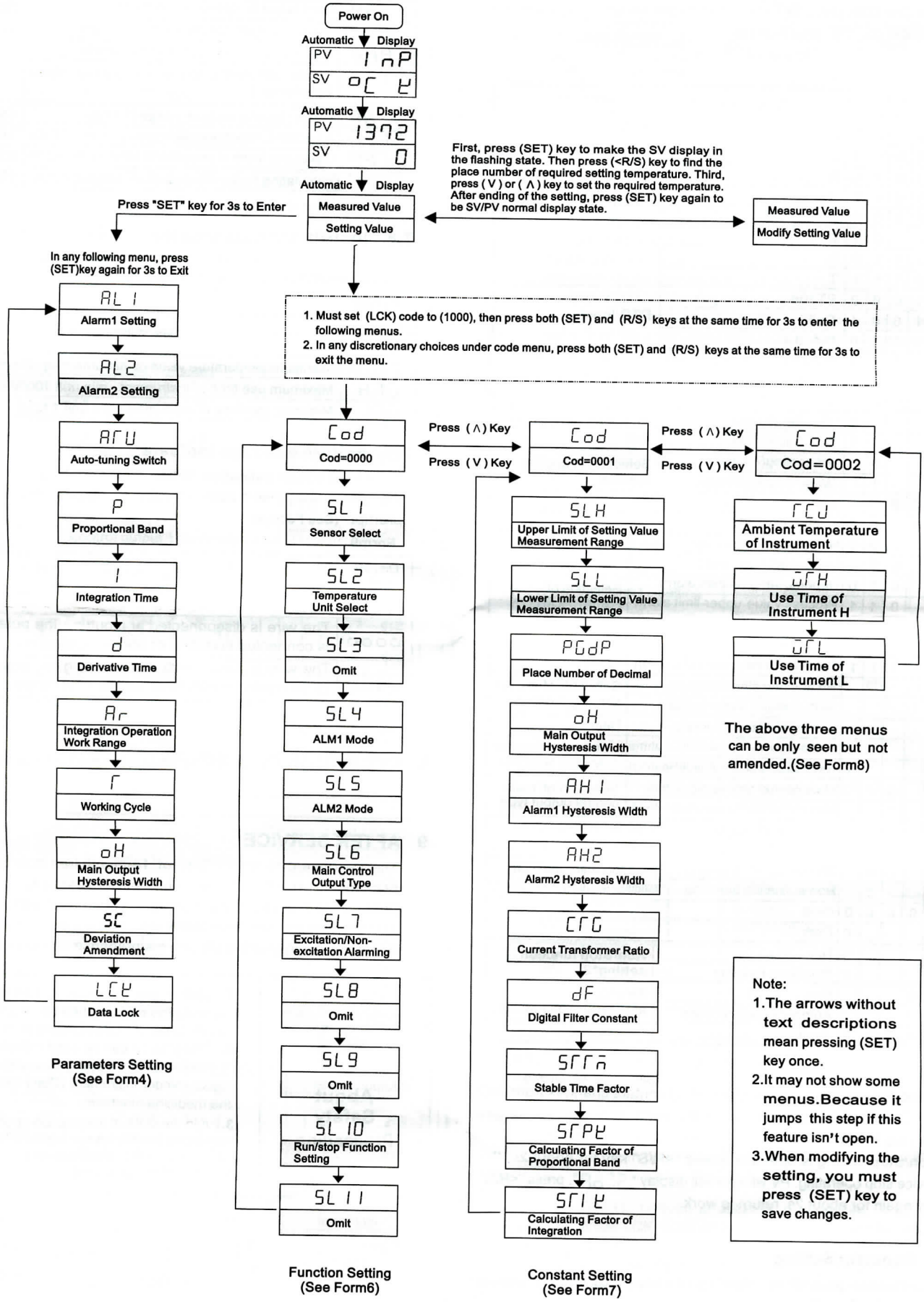Fig.2 OPERATION PROCEDURES